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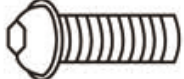
SAYLA

Ref: XS-0010

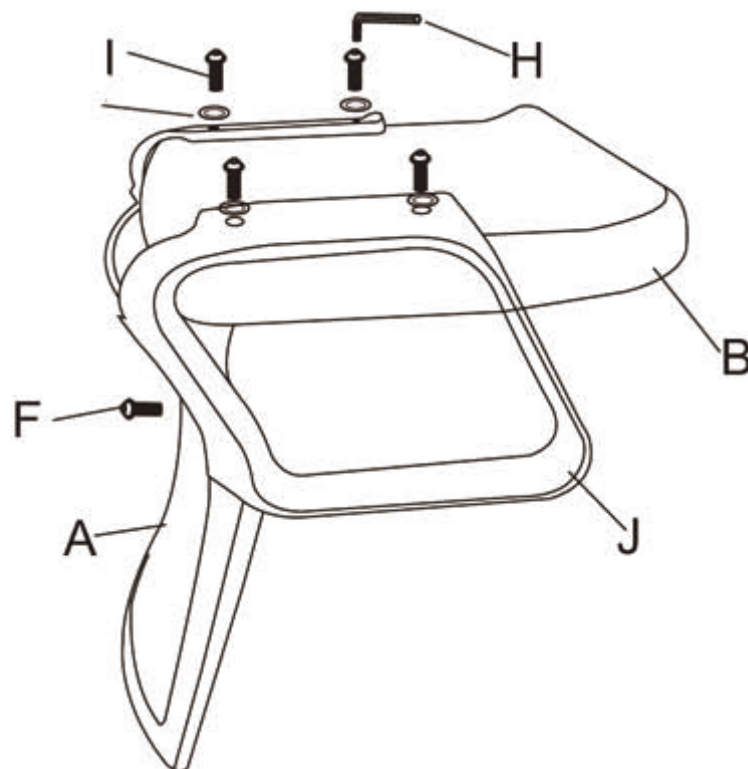
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MATERIAL

A  X1	B  X1	C  X1	D  X1	E  X1	F  M6*20 X6
G  X5	H  X1	I  M6*30 X4	J  X2	 X4	

STEP 1



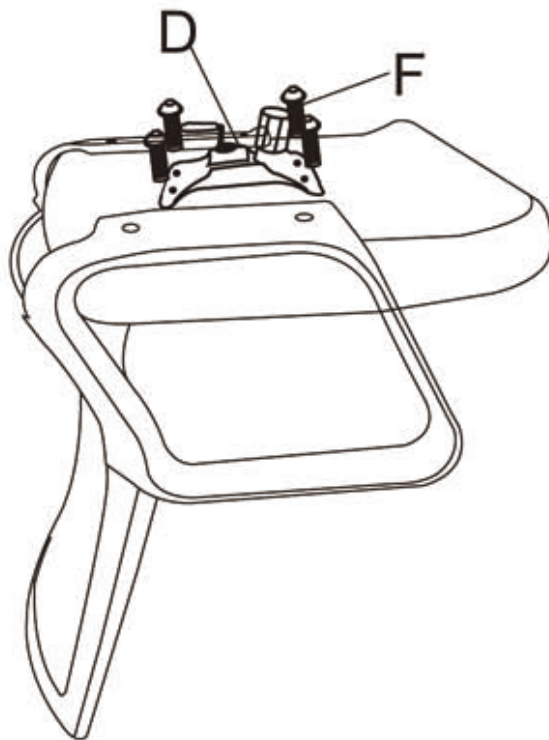
SAYLA

Ref: XS-0010

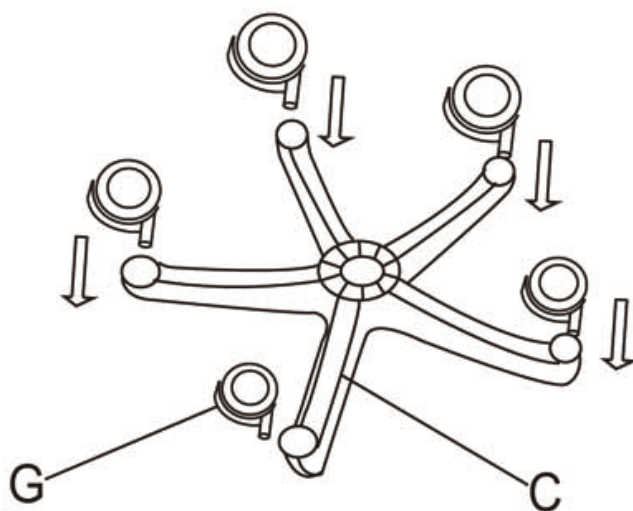
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STEP 2



STEP 3



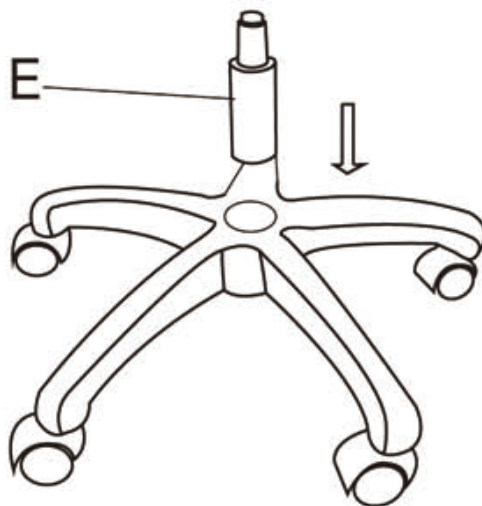
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STEP 4



STEP 5



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